

**1. Identification**

<b>Product identifier</b>	<b>PENNTROWEL™ WATER CLEANABLE EPOXY GROUT RESIN</b>
<b>Other means of identification</b>	None.
<b>Recommended use</b>	Not available.
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company Name</b>	ErgonArmor, a division of Ergon Asphalt & Emulsions, Inc.
<b>Address</b>	2829 Lakeland Drive Jackson, MS 39232 USA
<b>After hours telephone number</b>	1-800-222-7122
<b>Normal work hours telephone number</b>	1-877-982-7667
<b>Website</b>	www.ergonarmor.com
<b>E-mail</b>	sds@ergon.com
<b>Emergency 24-hour telephone number</b>	CHEMTREC: North America 1-800-424-9300 International 1-800-527-3887
<b>Information on operation hours</b>	8:00 a.m. to 5:00 p.m.

**2. Hazard(s) identification**

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	

**Label elements**

<b>Signal word</b>	Warning
<b>Hazard statement</b>	Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Avoid breathing dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
<b>Response</b>	Wash hands after handling. Collect spillage. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed.
<b>Disposal</b>	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
BISPHENOL A-(EPICHLOROHYDRIN) EPOXY RESIN		25068-38-6	70 - < 80
[(TOLYLOXY)METHYL]OXIRANE		26447-14-3	0 - 40
1-METHOXYPROPAN-2-OL		107-98-2	5 - < 10

### 4. First-aid measures

#### Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician if you feel unwell.

#### Skin contact

Remove and isolate contaminated clothing and shoes. Wash off with soap and plenty of water. For minor skin contact, avoid spreading material on unaffected skin. Get medical attention if irritation develops and persists. Wash clothing separately before reuse.

#### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

#### Ingestion

Do not induce vomiting. Do not use mouth-to-mouth method if victim ingested the substance. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

#### Most important symptoms/effects, acute and delayed

Upper respiratory tract irritation. Irritation of nose and throat. Irritation of eyes and mucous membranes. Prolonged exposure may cause chronic effects. May cause allergic skin reaction. Irritant effects.

#### Indication of immediate medical attention and special treatment needed

In case of shortness of breath, give oxygen. Symptoms may be delayed.

#### General information

If you feel unwell, seek medical advice (show the label where possible). Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

**Suitable extinguishing media** Water spray. Water fog. Foam. Carbon dioxide (CO<sub>2</sub>). Powder.

**Unsuitable extinguishing media** Not available.

**Specific hazards arising from the chemical** No unusual fire or explosion hazards noted.

**Special protective equipment and precautions for firefighters** Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

**Fire fighting equipment/instructions** Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage.

**Specific methods** In the event of fire, cool tanks with water spray. Move container from fire area if it can be done without risk.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Avoid inhalation of vapors or mists. Avoid skin contact and inhalation of vapors during disposal of spills.

**Methods and materials for containment and cleaning up** Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth or absorbent material then place into containers. Prevent product from entering drains.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Do not breathe dust/fume/gas/mist/vapors/spray. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not get this material on clothing. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Avoid prolonged exposure. Wash hands thoroughly after handling. Avoid release to the environment.

**Conditions for safe storage, including any incompatibilities** Store in a well-ventilated place. Store in original tightly closed container. Store in a closed container away from incompatible materials. Store in accordance with local/regional/national/international regulation.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value
1-METHOXYPROPAN-2-OL (CAS 107-98-2)	STEL	100 ppm
	TWA	50 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
1-METHOXYPROPAN-2-OL (CAS 107-98-2)	STEL	540 mg/m <sup>3</sup>
		150 ppm
	TWA	360 mg/m <sup>3</sup> 100 ppm

**Biological limit values** No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US - California OELs: Skin designation

1-METHOXYPROPAN-2-OL (CAS 107-98-2) Can be absorbed through the skin.

**Appropriate engineering controls** Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Do not get in eyes. Chemical goggles are recommended.

#### Skin protection

**Hand protection** Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

**Other** Wear appropriate chemical resistant clothing. Chemical resistant gloves.

**Respiratory protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

**Thermal hazards** Not available.

**General hygiene considerations** When using, do not eat, drink or smoke. Do not get in eyes. Avoid contact with eyes. Avoid contact with skin. Avoid contact with clothing. Wash hands after handling. Wash hands before breaks and immediately after handling the product. Wash hands after handling and before eating. Keep away from food and drink. Contaminated work clothing should not be allowed out of the workplace. Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Colourless to light yellow.
<b>Odor</b>	Mild.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.

<b>Flash point</b>	>100.0 °F (>37.8 °C)
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	518 °F (270 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Specific gravity</b>	1.17

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	This product will autopolymerize at very high temperatures. (>200 deg C)
<b>Conditions to avoid</b>	Heat, flames and sparks. Avoid temperatures exceeding the flash point.
<b>Incompatible materials</b>	Strong acids, alkalis and oxidizing agents. Amines.
<b>Hazardous decomposition products</b>	Toxic gas. Irritants.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Inhalation of vapors/fumes generated by heating this product may cause respiratory irritation with throat discomfort, coughing or difficulty breathing.
<b>Skin contact</b>	May cause sensitization by skin contact. Causes skin irritation.
<b>Eye contact</b>	Causes eye irritation.
<b>Ingestion</b>	May cause discomfort if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Upper respiratory tract irritation. Irritation of nose and throat. Irritant effects.

### Information on toxicological effects

**Acute toxicity** Not applicable.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
[(TOLYLOXY)METHYL]OXIRANE (CAS 26447-14-3)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rat	> 2000 mg/kg
<b>Inhalation</b>		
LC50	Rat	> 6.1 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	> 5000 mg/kg

Components	Species	Test Results
1-METHOXYPROPAN-2-OL (CAS 107-98-2)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	13 - 14 g/kg
<b>Inhalation</b>		
LC50	Rat	54.6 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	5.71 g/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	May be irritating to eyes.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	May cause sensitization by skin contact. May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	Not classified.
<b>Carcinogenicity</b>	Not assigned.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Not listed.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b>	
Not listed.	
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
Not listed.	
<b>Reproductive toxicity</b>	Not available. Not classified.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not applicable.
<b>Aspiration hazard</b>	Not classified.
<b>Chronic effects</b>	Hazardous by OSHA criteria. Prolonged exposure may cause chronic effects.
<b>Further information</b>	Symptoms may be delayed.

## 12. Ecological information

<b>Ecotoxicity</b>	Accumulation in aquatic organisms is expected. Contains a substance which causes risk of hazardous effects to the environment. Harmful to aquatic life with long lasting effects. The product contains a substance which is harmful to aquatic organisms.
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Product	Species		Test Results
PENNTROWEL™ WATER CLEANABLE EPOXY GROUT RESIN			
<b>Aquatic</b>			
Crustacea	EC50	Daphnia	3.6178 mg/l, 48 hours
Fish	LC50	Fish	2.0099 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	Not available.
<b>Partition coefficient n-octanol / water (log Kow)</b>	
1-METHOXYPROPAN-2-OL	-0.49
<b>Mobility in soil</b>	Not available.
<b>Other adverse effects</b>	Not available.

## 13. Disposal considerations

<b>Disposal instructions</b>	Do not discharge into drains, water courses or onto the ground. This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
<b>Hazardous waste code</b>	Not applicable.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Avoid discharge into water courses or onto the ground.
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

<b>UN number</b>	UN1993
<b>UN proper shipping name</b>	Flammable liquid, n.o.s. (1-METHOXYPROPAN-2-OL)
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary hazard</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	YES
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Not assigned.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

### IMDG

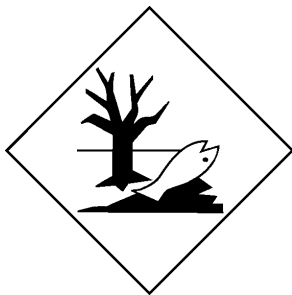
<b>UN number</b>	UN1993
<b>UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (1-METHOXYPROPAN-2-OL), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary hazard</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EmS</b>	F-E, S-E
<b>Special precautions for user</b>	Not assigned.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

### IATA; IMDG



## Marine pollutant



## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

### Toxic Substances Control Act (TSCA)

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

1-METHOXYPROPAN-2-OL (CAS 107-98-2) Listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312 Hazardous chemical

Yes

#### Classified hazard categories

Skin corrosion or irritation  
Respiratory or skin sensitization

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

### US state regulations

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

#### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

1-METHOXYPROPAN-2-OL (CAS 107-98-2)

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 05-23-2023

**Revision date** 07-22-2024

**Version #** 02

**Further information** HMIS® is a registered trade and service mark of the NPCA.

**NFPA ratings**  
Health: 2  
Flammability: 1  
Instability: 0

**References**  
ACGIH  
EPA: AQUIRE database  
NLM: Hazardous Substances Data Base  
HSDB® - Hazardous Substances Data Bank  
IARC Monographs. Overall Evaluation of Carcinogenicity  
National Toxicology Program (NTP) Report on Carcinogens  
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices  
US. IARC Monographs on Occupational Exposures to Chemical Agents

**Disclaimer**  
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision information**  
Hazard(s) identification: Supplemental information  
Physical & Chemical Properties: Multiple Properties  
Stability and reactivity: Incompatible materials  
Stability and reactivity: Reactivity  
GHS: Classification